DEVELOPMENT of explosion protection

防爆的发展



As far back as over 100 years ago inventors, engineers and companies were looking for effective ways of protecting against the hazards of firedamp and explosions caused by gas and coal dust in mining. For this reason, electric drive motors, lighting systems and devices were increasing designed and manufactured in encapsulated form.

早在百年前,发明者、工程师和许多公司就试图寻找有效的方法,排除沼气和由煤气以及开矿中的煤尘引起爆炸的危险。为此,由电动马达、照明系统和设备在设计、制造中增加了密封装置。

In Germany ,the first Regulation for protecting systems subject to explosion hazards was published by the VDE (Association of German Electrical Engineers) in 1935. Further safety requirements, directives and regulations on this subject followed.

在德国,第一种防爆条例是由德国电气工程师协会 (VDE)于 1935年发布的。以下提供其他法规,以适应更进一步的安全要求。

The Regulations on electrical systems in premises subject to explosion hazards (ExVO) came into force in 1963. These regulations stipulated that it was mandatory for explosion-protected equipment to be inspected by the PTB(German Office for Physics and Technology) or the BVS(Mining Test Centre). Type approval also became compulsory.

关于有爆炸危险的电气装置的条例(ExVO)于 1963年实施。这些条例规定,防爆设备必须由德国物理技术研究院(PTB)或开矿测试中心(BVS)检测。也必须进行防护型式的核定。

In 1975 the Council of the European Communities adopted outline directives on explosion protection .The European Commission's directive 79 / 196 / EEC provided the legal basis for producing a complete set of European Standards for explosion-protected equipment.

1975年,欧洲共同体委员会采用了防爆的外形规定。欧洲委员会的规定(79/196/EEC)提供了制定成套防爆设备欧洲标准的法律基础。

The European Committee for Electrotechnical Standardisation (CENELEC) drew up the European Standards governing areas subject to explosion hazards. 欧洲电气标准化委员会(CENELEC)拟定了欧洲的 防爆标准。

The Standards **EN 50014 to EN 50020** / VDE 0170 / 171 which appear as "Electrical equipment for areas subject to explosion hazards" in the VDE regulations, have applied since 1 May 1978.

标准 EN 50014-EN 50020 / VDE 0170 / 171 已于 1978 年 5 月 1 作为电气防爆标准实施。

Type approval and testing agency inspections were replaced by a prototype test in the Regulation on electrical systems in premises subject to explosion hazards dated 27. 2. 1980, now called ElexV. The certificate confirming that a prototype test has been passed must be issued by an authorised testing agency of an EU member state (e.g. BVS, DEMKO, KEMA, PTB). The CERTIFICATE OF CONFORMITY issued is mutually recognised by all EU member states without any restrictions.

防护型式的核定和测试机构的检验,由电气防爆条例 (1980年2月27发布)中的标准测试代替。此条例现 称作 ElexV,通过了标准测试的证明书,必须由欧洲成员国的权威测试机构(例如 BVS, DEMKO, KEMA, PTB)发出。发出的证明书,是欧洲成员国无条件共同认可的。

Over the years a few changes and amended versions have been issued in respect of EN 50014 ff and ElexV.

过去数年,对标准 EN 50014 ff 和条例 ElexV 的几次修改,其修订版都已发布。

ATEX 100a

ATEX 100a

With a view to further harmonisation of the legal provisions in the European Union in respect of use of equipment and protection systems in accordance with the regulations in areas subject to explosion hazards, the European Parliament and Council passed Directive 94/9/EC on 23 March 1994.

This directive is also called ATEX 100a. The period for implementing this guideline started on 1 March 1996 and from 1 July 2003 onwards it will replace and supplement all directives on explosion protection applicable to date at the European level.

The single market requires national regulations to be replaced by European Standards (EN).

The ATEX 100a governs the requirements for all, in other words, both electrical and non-electrical equipment and protection systems which are used as intended in areas subject to explosion hazard. Monitoring, control and safety equipment for use outside areas subject to explosion hazards also fall within the provisions of this directive if they are necessary in view of explosion hazards for a save running of equipment and protections systems.

ATEX 100a consists of a section covered by law and appendices.

The part covered by law consists of four sections sub-divided into 16 articles. Appendices I to XI contains 7 modules.

The guideline governs directly fundamental health and safety requirements for the building of equipment and protection systems.

Equipment groups and categories are also redefined.

A manufacturer must submit an EU certificate of conformity issued on the basis of a prototype test conducted by a nominated approved test agency and a CE mark must appear on the product.

Each device must be provided with assembly or operating instructions which, if so requested by a European customer, must be available in his or her national language.

To date, the quality assurance system of a manufacturer of explosion-protected equipment has been ignored: now proof of quality management must be furnished to a "nominated agency".

ATEX 100a

为了进一步调整欧洲共同体在设备及其防护装置使用方面的法律,欧洲议会和委员会根据防爆条例于 1994 年 3 月 23 日通过了 94 / 9 / EC 的规定。

这个规定也称作 ATEX 100a。这个指导性的法规于 1996 年 3 月 1 开始实施。从 2003 年 7 月 1 日起,它 将取代和补充所有至今适用的欧洲防爆标准法规。

单一市场要求各国的法规由《欧洲标准》(EN)取代。

ATEX 100a 符合所有设备的要求,即意味着,电气和非电气设备及其防护装置都是当作有爆炸危险的设备使用。如果为了保护设备及其防护装置正常运转而也有必要实施防爆措施的话,此条例也适用于有爆炸危险范围以外用来监控、控制和防护设备。

ATEX 100a 由"法律"和附录部分组成。"法律"又由 4 部分-16 条条款组成。附录 I-XI, 含 7 个单元。

此法规直接关系到设备和防护装置制造基本的安全要求。设备的分类和范畴也再加以定义。

制造商必须提供通过由指定机构进行标准测试的欧洲证书和产品必须有 CE 标记。

每种装置必须附有装配或操作说明书,若是欧洲用户 提出说明书的要求,一定要提供此用户所在国家的语 言写成的说明书。

目前,已不用防爆设备制造商的质量保证制,而一定要由指定机构提供质量管理证明书。



Primary explosion protection

名词解释

置安装在适当地方。

名词解释

主防爆:

Definition of terms



It is always better to avoid the risk of explosion rather than to put in place any type of protection against explosion.

Measures that avoid the creation of an explosive atmosphere and thus prevent an explosion are termed primary explosion protection.

These include the avoidance of combustible substances, concentration limitation, raising of the flash point, inerting and ventilation.

避免爆炸气压的产生和防爆和措施称作主防爆。

这些措施包括回避可燃物质、限制浓度、提高闪点,提高 惰性和通风。

它总是较好地避免了爆炸危险而不用把任何形式的防爆装

Secondary explosion protection

Once the options offered by primary explosion protection have been exhausted, there may still be areas where a dangerous explosive atmosphere is present - areas subject to explosion hazards.

Secondary protective measures to prevent explosion are implemented in areas subject to explosion hazards and these counteract sources of ignition.

Secondary explosion protection is considered to be all electrical equipment, devices and protection systems for areas subject to explosion hazards.

二次防爆

一旦主防爆已无法工作,仍然可能存在危险的爆炸气压而 产生爆炸。

二次防爆措施是在有爆炸危险的地方发挥作用,抵消发火源的作用。

所有电气设备、装置和防护系统,在有爆炸危险的地方应 考虑二次防爆。

Classification of areas subject to explosion hazards

In areas subject to explosion hazards, the atmosphere may become explosive because of conditions specific to the site and company.

Depending on the likelihood and duration of the occurrence of a dangerous explosive atmosphere, areas subject to explosion hazards are classified in zones:

爆炸危险区域分类

在有爆炸危险的地方,由于场所和环境的情况特殊,大气 压可能会变成爆炸性气压。

根据危险爆炸性气压出现的可能性和持续时间,爆炸危险 区域的分类是:

Zone 0, Zone 1

and Zone 2: for areas with a dangerous

explosive atmosphere caused by a mixture of air and flammable gases, vapours or fine mists under atmospheric conditions. (cf. EN 60079 - 10:1996) 0级区、1级区、2级区:

在大气压下,由空气和可燃气体、蒸气或薄雾混合物引起的危险爆炸气压的地方(参见标准 EN60079-10:1996)

Zone20, Zone21

and Zone22: for areas with a dangerous

explosive atmosphere caused by

Combustible dusts.

20 级区、21 级区和 22 级区:

由可燃尘埃引起的危险爆炸气压的地方。

Device classification Types of protection

装置分类和防护型式

Device classification

Devices are considered to be machines, equipment, stationary or portable fixtures, control and equipment components as well as warning and preventive systems that are used individually or combined to generate, transfer, store, measure, control and convert energy and to process materials and have their own ignition sources and can therefore couse an explosion.

(Directive 94/9/EG, Kap. 1 (3) a)

In accordance with Directive 94/9/EG, appendix 1 and EN 50014/A1: 1996 devices are sub-divided into groups and categories.

Device group I

with sub - division into **categories M1 and M2** (Firedamp or combustible dust in mines)

Device group II

with sub - division into **categories1, 2 and 3** (other areas)

For **device group II** the designation is sub-divided:

Letter "G" - For areas where explosive
mixtures of gas, vapours, fine
mists or air are present.

Letter,,**D**" - For areas in which dust can form explosive atmospheres.

Example: II 2G = Device group II, category 2, explosive gas mixture

EN 50014/A1: 1996, Appendix G provides an informative comparison between classification into categories and zones.

Types of protection

Specific measures applied to electrical equipment to prevent ignition in an atmosphere subject to explosion hazards are termed "types of protection".

The following standards apply to types of protection:

Standard	Type of protection	code
EN 50014	General requirements	
EN 50015	Oil immersion	"o"
EN 50016	Pressurised enclosure	"p"
EN 50017	Sand filling	"q"
EN 50018	Flameproof enclosure	"ď"
EN 50019	Increased safety	"e"
EN 50020	Intrinsic safety	"إ"
EN 50028	Encapsulation	"m"

装置分类

这里所说的"装置"是指机器、设备、固定与移动装置、控制元件和设备部件以及报警系统和防护装置。它们是单独或组合在一起用来产生、传递、储存、计量、控制、转换能量和材料加工,它们有各自的发火源,因此能引起爆炸(条例94/9/EG, Kap.1 (3) a)。

根据条例 94/9/EG,附录 1 和 EN50014/A1: 1996 年的装置细分成如下组和类:

装置组1:

再细分成 M 1 和 M 2 两小类 (沼气或矿井中的可燃尘 埃)

装置组Ⅱ:

的地方。

再细分成 1、2、3 三小类 (组 1 以外的地方)。

对于装置组Ⅱ的小类,再细分成两种: G种:指存在气体、蒸气、薄雾和空气等爆炸性混合物

D 种: 指尘埃能形成爆炸性气压的地方。

例: II 2G 就是 II 组, 2 类, G 种, 即爆炸性气体混合物。

标准 EN 50014/A1: 1996, 附录 G, 提供了"类"与"区" 之间的资料比较。

防护型式:

防止电气设备在大气压下发生爆炸的特殊措施称作"防护型式"。

如下标准适用的防护型式为:

标准	防护型式	代号
EN 50014	通用要求试验	
EN 50015	充油型	"o"
EN 50016	正压型	"p"
EN 50017	充砂型	"q"
EN 50018	隔爆型	"ď"
EN 50019	增安型	"e
EN 50020	本质安全度	""
EN 50028	浇封型	"m"

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